

PaintersChoice

PC-175

BINDER

PC-175 Binder has been formulated to provide similar characteristics of their competitors, including viscosity, solids, weight per gallon, and basecoat compatibility. This product is fast drying, with good fill capabilities, offering excellent metallic stabilization and uniform color holdout. This product offers a comparable product to that of its competitors, at a major savings, without sacrificing quality.



Preperation

Wash area to be primed with soap and water to remove contaminants that solvent based cleaners cannot remove effectively. Wipe area clean with **PC-900 Pre Prep Wax & Grease Remover**. Sand surface with 180-220 grit sandpaper to remove corrosion, and clean with **PC800 Pre Paint Cleaner**.



Primer Application

Mix 1 part **PC-50 Epoxy Primer/Sealer** with 1 part **PC-50A Activator**. Mix thoroughly, do not shake. No induction period is required. Apply 1 wet coat. Allow 15 minute flash time followed with a second wet coat. Allow 30-60 minutes dry time @ 77. befor applying additional primers. Allow to dry overnight before applying body filler.



Sealer Application

Mix 4 parts **PC-38 High Performance Primer** with 1 part **PC-38A Activator**. Once catalyzed, add 10% to 25% **PC870 - PC885 Reducer**. Mix thoroughly, do not shake. Apply 2 wet coats. Allow 10-15 minute flash time between coats. May be tinted with up to 10% primer tint or basecoat toner. Allow 15 minute flash time before applying first coat of color. Follow paint manufacturers recommendations.



Mixing

Mix **PC-175 Binder** in a similar manner to that of its competitors. Refer to color manufacturers formulas for required amounts. Product must be sealed after each use to prevent moisture and contaminants. Agitate thoroughly before each use.



Basecoat Application

Mix 1 part basecoat with 1 part **PC-870 to PC-885 Basecoat Reducer**. Apply 2 - 3 medium coats or until uniform hiding and color match are achieved. Allow a flash time of 5-10 minutes between each coat. Allow the final coat of color to flash off for 15-30 minutes before applying **PC Clearcoat**. **PC-175 Binder** must be clearcoated within 24 hours.



Clean HVLP spray gun and cup in a device that recirculates solvents during cleaning that collects used solvent and minimizes evaporation. Do not leave catalyzed in spray gun longer than 1 1/2 hours.